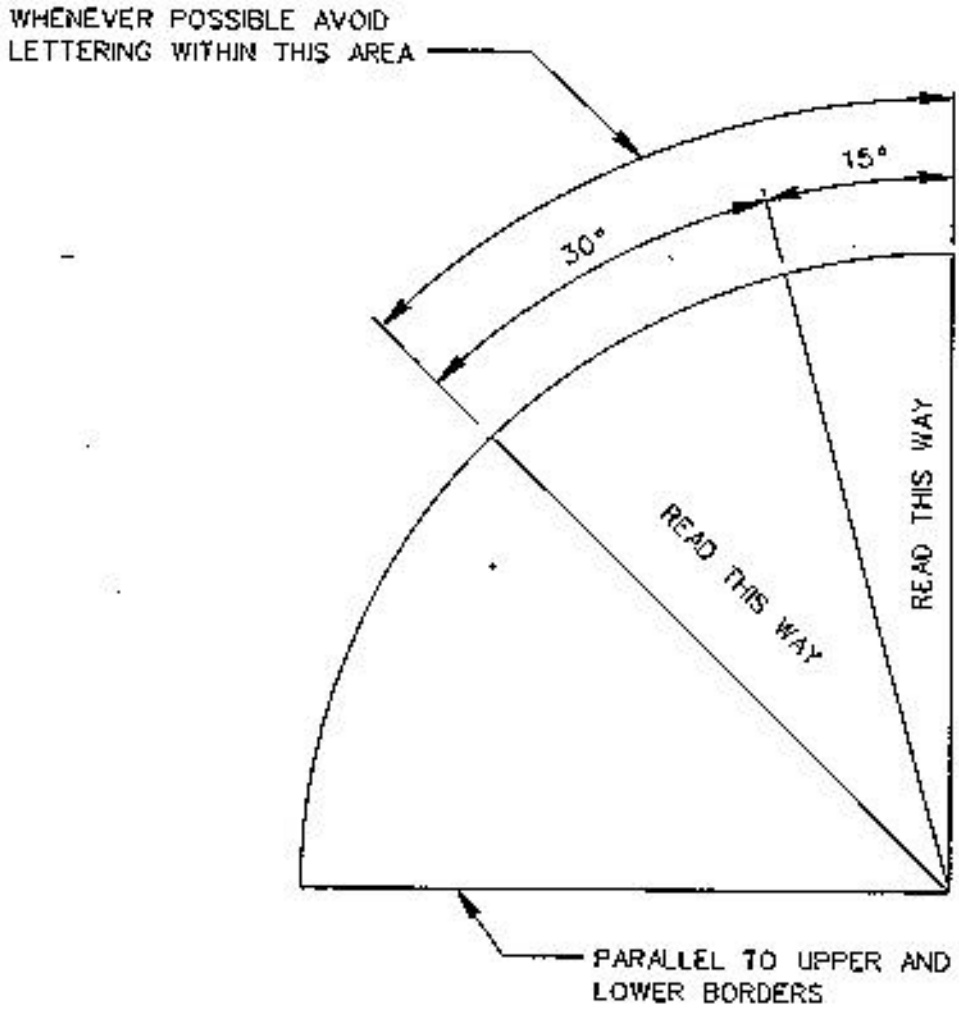
MECHANICAL LETTERING
LEROY - SIZES AND REDUCTIONS

TEMPLATE SIZE	PEN SIZE	FULL SIZE	1/2 SIZE	1/3 SIZE
60	00	A B C D E F G H I J K L M N O P Q R S T U V W X	[illegible]	[illegible]
80	00	A B C D E F G H I J K L M N O P Q R S T U V W X	[illegible]	[illegible]
100	0	ABCDEFGHIJKLMNOPQRSTUVWX	[illegible]	[illegible]
*120	0	ABCDEFGHIJKLMNOPQRST	ABCDEFGHIJKLMNOPQRST	[illegible]
**140	0	ABCDEFGHIJKLMNOPQR	ABCDEFGHIJKLMNOPQR	[illegible]
175	2	ABCDEFGHIJKLMNO	ABCDEFGHIJKLMNO	ABCDEFGHIJKLMNO
200	2	ABCDEFGHIJKLMN	ABCDEFGHIJKLMN	ABCDEFGHIJKLMN
240	2	ABCDEFGHIJKL	ABCDEFGHIJKL	ABCDEFGHIJKL
290	3	ABCDEFGHIJK	ABCDEFGHIJK	ABCDEFGHIJK
350	4	ABCDEFGHI	ABCDEFGHI	ABCDEFGHI
425	4	ABCDEFG	ABCDEFG	ABCDEFG
500	5	ABCDEF	ABCDEF	ABCDEF

* MINIMUM SIZE TEMPLATE TO USE FOR 1/2 SCALE REPRODUCTION.

** MINIMUM SIZE TEMPLATE TO USE FOR 1/3 SCALE REPRODUCTION.

LETTERING PLACEMENT WITHIN A DRAWING



NOTE:

THE PROPER PLACEMENT OF LETTERING PRESENTS A WELL EXECUTED MAP OR DRAWING. A DRAWING SHOULD BE LETTERED SO AS TO BE PROPERLY READ WHEN OBSERVED FROM THE BOTTOM OR RIGHT HAND SIDE OF SHEET.